

Date: Wednesday, 5/31/2006 7:35:43 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR ARM	
Job Number.	: 27279		Part Number	: D2010104	
Estimate Number	: 10335		Drawing Number	: D2010 REV. C2	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 5/31/2006	S.O. No.	: N/A	Drawing Revision	: C2
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 6/10/2006	
Previous Run	: 25641		Qty:	10	
Written By	<i>See comment below</i>				
Checked & Approved By	<i>FF 06.05.31</i>				
Comment	: Est A 04.02.17 New issue KJ/JLM				

## Additional Product

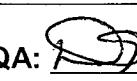
Job Number:



Seq. #:	Machine Or Operation:	Description :			
1.0	M304TR0500W035	304 RD Tube .500 x .035W			10
		Comment: Qty.: 1.5750 f(s)/Unit Total : 9.4500 f(s) Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall (M304TR0500W035)		Batch No: <i>17100928</i>	<i>FF 06-06-07</i>
2.0	BRAKE NC	NC BRAKE			10
		Comment: BRAKE NC Punch per Dwg. D2010-104 and Spec Control Dwg D2727 Identify as D2010-104			<i>FF 06-06-07</i>
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1			10
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Bend as per Dwg D2010 using bending Jig D2010-104T2 2- Deburr			<i>FF 06-06-07</i>
4.0	D2057	Plug			10
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Plug	<i>B21675</i>		<i>FF 06-06-12</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1			10
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Install D2057 plug as per Dwg D2010			<i>FF 06-06-13</i>

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector		
			Initial Design Mgr	Action Description Design Mgr	Sign & Date					

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/06/27

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM

Job Number: 27279

Part Number: D2010104

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



*Job-06-13*

(10)

Comment: INSPECT WORK TO CURRENT STEP

7.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

*1.m 06-06-26*

(10)

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST203*

*1. 06/06/26*

(10)

10.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*2. 06/06/26*

(10)

Job Completion



*3. 06-06-26*

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

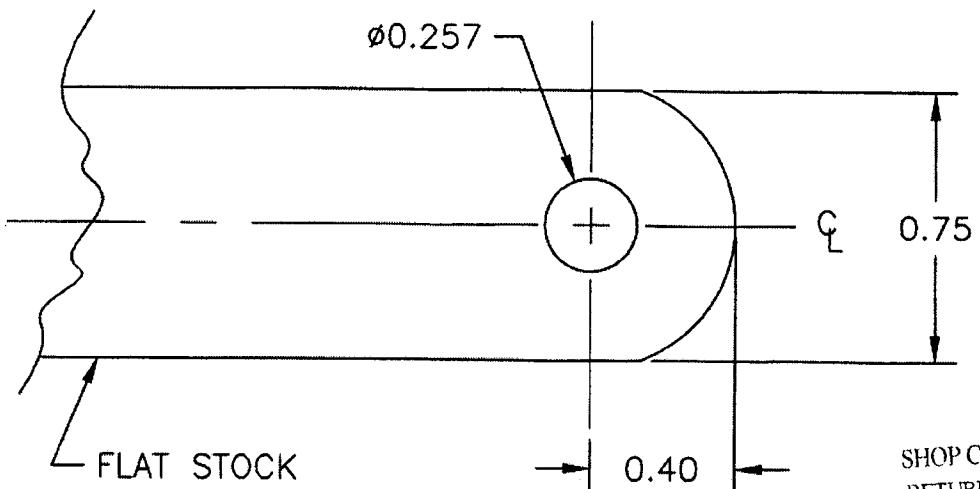
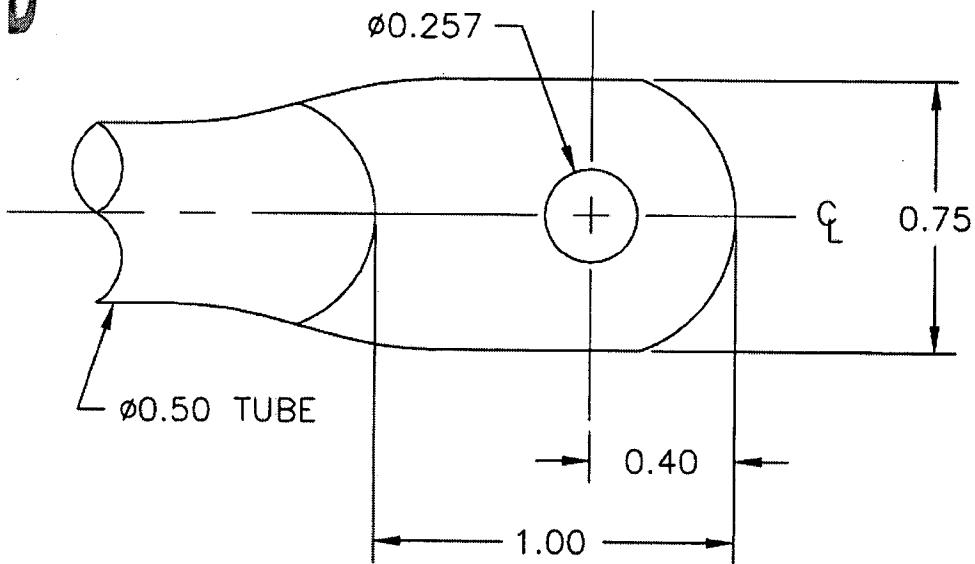
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



**DART**

DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>DMY</i>	APPROVED <i>GA</i>	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1
A	97.11.24	NEW ISSUE	
A1 <i>HCP</i>	01.12.20	ADD TOLERANCE NOTE	

## SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

**RELEASED**  
98/03/06 KE

NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

**A1**  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. 27279